

STEP 3

TOP COAT WB URETHANE

PRODUCT DESCRIPTION AND USE

STEP 3 TOPCOAT is a high solids, two component, water-based aliphatic polyurethane. This unique material provides performance properties equal to conventional solvent-based catalyzed urethanes without the associated health and environmental problems. STEP 3 TOPCOAT is VOC compliant in California. It offers substantial performance improvements over first generation catalyzed water-based polyurethanes, including higher film build capabilities, improved chemical resistance and resistance to hot tire staining. STEP 3 TOPCOAT gives hard, durable coatings that feature good gloss, easy cleanability and superior abrasion resistance. Resistance to yellowing from U.V. light is excellent. For exterior desert applications, a special UV absorber package can be incorporated to ensure long-term chalk resistance and gloss retention. STEP 3 TOPCOAT has been developed as a high performance finish coat for various seamless flooring, coating, and architectural concrete applications where odor cannot be tolerated. It is the ideal top coat for areas that require maximum gloss retention, ease of cleaning, and resistance to heavy foot traffic. Typical areas of application would include clean rooms, hospitals, concrete counter tops and high traffic retail areas. STEP 3 TOPCOAT is also suitable for aircraft hangars, automotive repair facilities and garage floors. It is available in a satin finish.

Chemical Composition

Hydroxyl functional resin dispersion crosslinked with aliphatic polyisocyanate.

Limitations

- Material must be mixed mechanically for proper performance.
- Application rate must be kept above 200 sq. ft. per gallon to avoid curing bubbles that occur in thicker applications.
- Applications over textured surfaces such as trowel-knockdown polymer concrete must be done with a 3/4" nap roller and pulled tightly to avoid leaving excessive product in recessed areas
- Work life is considerably shortened over 90 degrees F
- Do not apply material if the humidity is over 90% and ventilation is poor. Improper cure will result.

TECHNICAL DATA

Physical Properties Mixing Ratio, by Volume	2-1
Solids Content, by Weight (Clear)	52%
Solids Content, by Weight (Pigmented)	64%
VOC, grams/liter	94
Pot Life (77 degrees, 1 quart mass)	3 hours
Pot Life (95 degrees, 1 quart mass)	50 minutes
Pot Life is reduced by increasing temperature and/or mass. Dry Times (77 degrees, 30% R.H.)	

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Dry to Touch	6 hours
Recoat	12 hours
Light Traffic	8 hours
Full Cure	7 days

Higher temperatures and lower humidity will accelerate cure times.

Lower temperatures and higher humidity will lengthen cure time.

Performance Properties

Gloss, 60° (clear material)	90
Pendulum hardness, sec (ASTM D-4336)	175
Tabor Abrasion - 1000 gm. load 1000 cycles, CS 17 wheel	39 mg. loss

CHEMICAL AND STAIN RESISTANCE (ASTM D-1308 24 HOUR IMMERSION)

Urine	no effect
Blood	no effect
Betadine	no effect
Whiskey	no effect
Black Ink	no effect
Brake Fluid	no effect
Gasoline	no effect
Skydrol	no effect
Xylene	no effect
MEK	no effect 50%
Sodium Hydroxide	no effect 10%
Hydrochloric Acid	no effect 10%
Sulphuric Acid	no effect 10%
Acetic Acid	no effect

GENERAL INFORMATION

Moisture Vapor Emissions/Alkalinity Precautions

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All interior concrete floors not poured over an effective moisture vapor retarder are subject to possible moisture vapor transmission that may lead to blistering and failure of the coating system. It is the coating applicator's responsibility to conduct calcium chloride and relative humidity probe testing to determine if excessive levels of vapor emissions are present before applying any coatings. STONE COAT can supply moisture remediation products. Consult our technical service department. STONE COAT and its sales agents will not be responsible for coating failures due to undetected moisture vapor emissions.

Surface Preparation

Surface must be clean, structurally sound and free of chalk, wax, loose paint or curing compounds. Application over concrete requires the use of a primer. Previously coated surfaces must be mechanically cleaned and abraded with 100 grit sandpaper or sanding screen to ensure intercoat adhesion.

Mixing Instructions

Mix only that amount of material that can be used in a 3 hour period at 77°F. Higher temperatures reduce work time. In hot weather, it is advisable to mix smaller batches. Premix Part A before adding part B. Mixing ratio is 2 parts A to 1 part B. Add part B slowly while mechanically agitating part A with a slow speed drill. Mix for 2 full minutes until completely homogenized. Material cannot be properly mixed by hand. Use a small "squirrel cage" mixer for mixing small amounts.

Thinning

Material is normally applied as received but may be thinned with water up to 10% during application to keep a low viscosity. Any reduction water must be added after part A and B have been drill mixed.

Application Recommendations

STEP 3 TOPCOAT should be applied 200-350 sq. ft. per gallon by brush, roller or airless sprayer. Do not allow to puddle or accumulate in joint areas. Applications heavier than 200 sq. ft. per gallon will create bubbles in the cured coating. If multiple coats are required, and the material has cured for more than 24 hours, degloss with a black janitorial pad or fine sanding screen.

Handling Precautions

Use only with adequate ventilation. Appropriate cartridge-type respirator must be used during application in confined areas. Avoid contact with skin; wear protective gloves. Read Material Safety Data Sheet before using.

Slip and Fall Precautions

OSHA and the American Disabilities Act (ADA) have now set enforceable standards for slip resistance on pedestrian surfaces. The current coefficient of friction required by ADA is .6 on level surfaces and .8 on ramps. STONE COAT recommends the use of angular slip resistant aggregate in all coatings or flooring systems that may be exposed to wet, oily or greasy conditions. It is the contractor and end users' responsibility to provide a flooring system that meets current safety standards. STONE COAT or its sales agents will not be responsible for injury incurred in a slip and fall accident.

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